



BRUCHA Hinged Doors

Easy Fit Frame - Installation Guide



Panels that Connect.



BRUCHA Hinged Doors

Tools

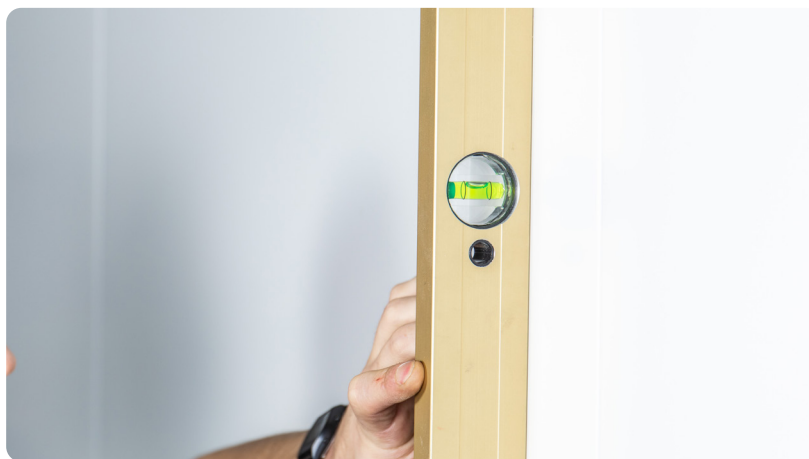
You will need the following tools to assemble the door:

- | | |
|--------------------|-------------------------|
| 1. Drill | 6. Tape measure |
| 2. Drill bit | 7. Allen bit set |
| 3. Rivets | 8. Jig saw |
| 4. Riveting Pliers | 9. Phillips screwdriver |
| 5. Level | 10. PU foam |

1. Pre-assembly

Ensure the floor is level before starting the installation of the doors. This is especially important in the direction the door opens, so that it does not scrape along the floor.

Then check the wall into which the door is to be installed. It needs to be plumb.



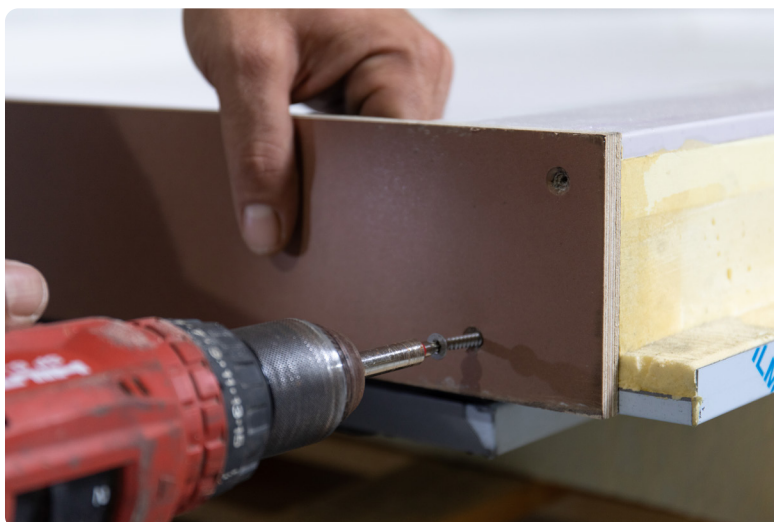
2. Preparing the cut-out

Once the necessary pre-assembly steps are completed, you can begin preparing the cut-out for the door. **IMPORTANT:** The cut-out must be larger than the door on all sides!



3. Removing the transport bar

Take the door and remove the transport bar first. It protects the door during transport. To remove it, just remove the screws.





BRUCHA Hinged Doors

4. Inserting the frame

After the cut-out is completed and the bar has been removed, the frame and door leaf can be inserted. Open the door so the door doesn't fall out of the cut-out.



5. Adjusting the frame

You will need a level in order to adjust the frame. Place the level on top of the frame and adjust the frame or otherwise compensate for unevenness. Place the level along the sides of the frame and adjust again.



6. Removing the protective foil

Remove the foil on the inside of the frame, this is where the cover strips or z angles will be attached.



7. Foaming

Fill the gap between the door frame and the wall with PU foam.





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8. Trim

Once everything is adjusted and the foam has hardened you can attach the cover strips or angles.



9. Removing the protective foil

Remove the foil from both sides of the door and the frame.



10. Adjusting the hinges

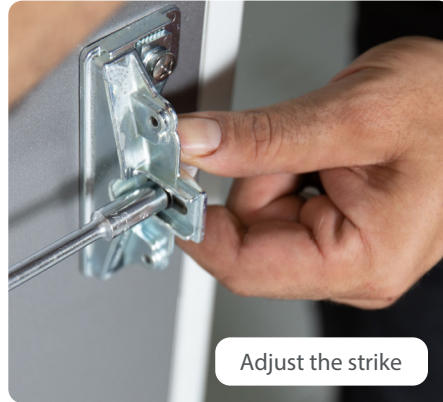
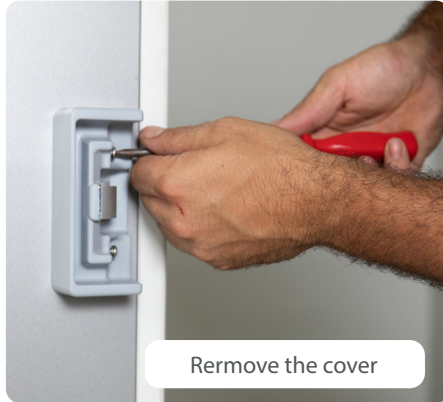
Remove the plastic covers from the hinges and align the door. The door has been pre-adjusted, and can now be tweaked to within 0.2" (5 mm).





11. Adjusting the strike

Remove the cover from the strike and adjust so that it closes correctly.



02/2020 - Subject to errata and changes due to measures relating to quality improvement.

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