BRUCHAPaneel[®]

Color range - Profile selection





Panels that Connect

BRUCHAPaneel[®] BASIC color range

REGULAR 25 µm



LIGHT GRAY RAL 7035 SR: 52.9 | SRI: 61 F: Facade/Wall**/Roof I: Facade**/Wall**/Roof*



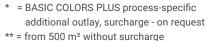
COPPER BROWN RAI 8004 SR: 31.3 | SRI: 32 E: Facade/Wall*/Roof I: Facade*/Wall*/Roof*

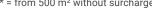


FIRE RED RAL 3000 F' Facade*/Wall*/Roof³ I: Facade*/Wall*/Roof*

Index:

SR: Solar reflectivity in percent SRI: Solar Reflectance Index E: EXTERIOR I: Interior





PURE WHITE RAL 9010 SR: 74.5 | SRI: 91 E: Facade/Wall/Roof

I: Facade/Wall/Roof*

AGATE GRAY

RAL 7038

SR: 40.4 | SRI: 44

F' Facade*/Wall*/Roof*

I: Facade*/Wall*/Roof*

NUT BROWN

RAI 8011

SR: 12.6 | SRI: 8

E: Facade*/Wall*/Roof*

I: Facade*/Wall*/Roof*

OXIDE RED

RAL 3009

F Facade/Wall*/Roof

I: Facade*/Wall*/Roof*



WHITE ALUMINUM

RAL 9006

SR: 50.7 | SRI: 58

F[·] Facade/Wall/Root

I: Facade/Wall/Roof*

SEPIA BROWN

RAI 8014

SR: 8.4 | SRI: 2

E: Facade/Wall*/Roof

I: Facade*/Wall*/Roof*

GENTIAN BLUE

RAL 5010

E: Facade*/Wall*/Roof*

I: Facade*/Wall*/Roof*

LIGHT IVORY RAL 1015 E: Facade/Wall*/Roof I: Facade*/Wall*/Roof*



GRAY ALUMINUM RAL 9007 SR: 38.2 | SRI: 41 F: Facade/Wall**/Roof I: Facade**/Wall**/Roof*



RAI 6011 E: Facade/Wall*/Roof I: Facade*/Wall*/Roof*



RESEDA GREEN



ZINC YELLOW

RAL 1018

SR: 56.9 | SRI: 66

E: Facade*/Wall*/Roof*

I: Facade*/Wall*/Roof*

ANTHRACITE GRAY

RAL 7016

SR: 8.1 | SRI: 2

RAL 6005

SR: 18.9 | SRI: 16 F: Facade/Wall*/Root I: Facade*/Wall*/Roof*

Color shades in accordance with RAL:

The sheet metal colors listed should only be interpreted as similar to RAL. No guarantee of color equivalence is provided in the case of partial or additional deliveries, as different sheet metal coils may be used. By using the very latest multiangle color measurement devices, we ensure that any deviations are kept to a minimum.

In order to avoid a color change within a front, axis or display surface, it is useful to provide appropriate information when ordering.

Greater color deviations from the RAL shades are possible with PVDF coatings. Please also make special plans involving reserve panels in the case of special colors and/or differing construction widths (for WALL and FACADE).

BRUCHAPaneel[®] SUPERIOR color range

DIAMOND 50 µm



Facade/Wall/Roof

Facade/Wall/Roof

Facade/Wall/Roof

COPENHAGEN

Facade/Wall/Roof

Facade/Wall/Roof

RAI 5003 Facade/Wall/Roof

BUDAPEST HAVANA RAL 7035 RAL 2004

PARIS VENICE Metallic Metalli



DIAMOND 50 um

Please note the longer delivery time and minimum order quantity. There may be a print deviation from the original color.

All RAL and NCS shades are also possible.





DUBLIN RAL 9005 Facade/Wall/Roof



HELSINKI RAL 6005 Facade/Wall/Roof



KRAKOW RAI 7021 Facade/Wall/Roof



ATHENS RAL 7021 MATT Facade/Wall/Root



LONDON Facade/Wall/Roof



LISBON RAL 7016 Facade/Wall/Roof



OSLO Metalli Facade/Wall/Roof



BEIJING RAL 1035 Metallic Facade/Wall/Roof

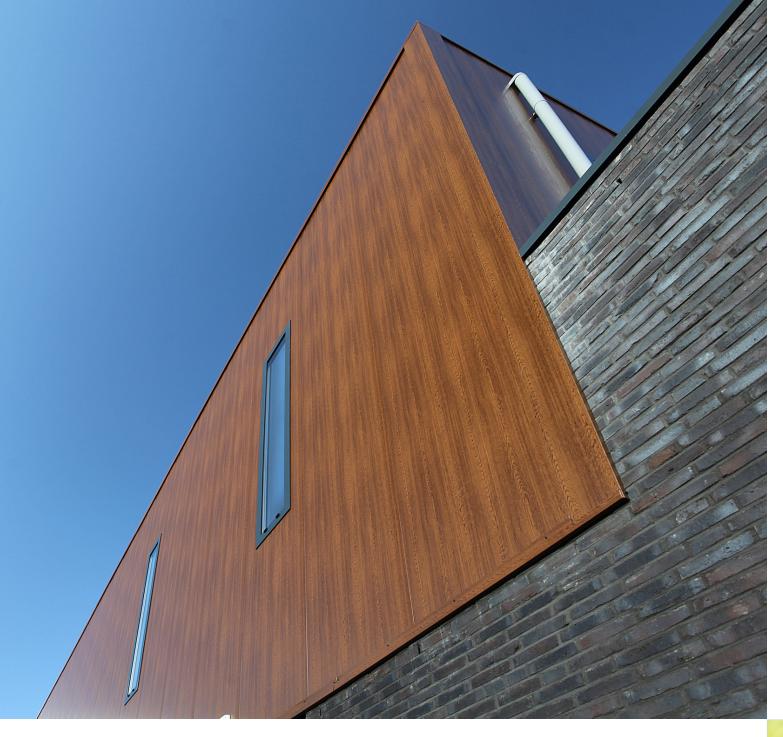
Our high-quality sheet metals have an increased metallic proportion. Please refer to the guidelines of the RAL Institute.

Extract from information on colors with a metallic proportion, original shade: In the case of repair work and when combining parts with different coating methods (e.g. wet paint powder coating), differences in color often occur. It is possible to take samples of our sheet metals at any time, and we are happy to do this for you. Validity max. 4 weeks.

We ask for your understanding that we cannot accept claims arising from color deviations in components that were not supplied by us.

Behavior in the event of large temperature differences:

Characteristics of the PIR+ rigid foam, extreme temperature differences may sometimes arise between the exterior and Interior surface layers if one side of the foam is exposed to sunlight (or the influence of other heat sources). Due to the high thermal conductivity and high expansion coefficients of the metal surface layers, bends and sometimes also stresses in the crosssection may occur in the panel. Special attention must be paid to this with color groups II and III.



BRUCHAPaneel[®] SUPERIOR color range

PLATINUM 35 µm





AUSTRIA Facade/Wall





GERMANY Facade/Wall

BRUCHA relies on top quality from Austrian manufacturers:

colofer®

More than just quality - high quality, made in Austria

voestalpine high-tech steel strips and paint exclusively from renowned European manufacturers form the foundation for the high colofer® quality standard.

There is always full control over all stages of the value creation process thanks to the integrated steel mill in Linz.

colofer® is only produced in one facility using the most accurate measurement methods, meaning that you always receive consistent, outstanding quality and products that fully comply with specifications.







NORWAY Facade/Wall

SWEDEN Facade/Wall

UNITED KINGDOM Facade/Wall



THE NETHERLANDS Facade/Wall

More than just environmentally friendly - The ECO pioneer

colofer® is the only true trendsetter when it comes to protecting the environment and in-house employees.

Back in 1998, colofer® production was switched over to an environmentally-friendly process and, since that time, has been completely free from chromium and chromate, without sacrificing excellent product performance or long warranty periods.

In European benchmarking tests, voestalpine is the most environmentally-friendly and cleanest steelworks and therefore extremely deserving of its reputation as an environmental pioneer.

BRUCHAPaneel[®] Foodsafe color range



Foodsafe PVC 150 µm 👫 PURE WHITE **GRAY WHITE** RAL 9002 RAL 9010

Facade/Wall/Roof*

Facade/Wall/Roof

Stainless steel W.-No. in line with DIN 1.4301 or DIN 1.4404





Facade/Wall/Roof



Characteristics/Coatings

	PRODUCT	MATERIAL	TOTAL LAYER THICKNESS	CORROSION RESISTANCE	UV RESISTANCE	CHARACTERISTICS/ ADVANTAGES	
EXTERIOR	BASIC/ REGULAR	Polyester PE 25 µm PURE 25 µm		RC 3	RUV 3	Good color fastness, used in food handling areas and clean rooms in white shades	
	SUPERIOR/ DIAMOND	PUR-PA 50 μm		RC 5	RUV 4	Excellent color fastness and corrosion resistance	
OR	Non- contact Food safe	Polyester PE	25 µm	RC 3	RUV 3	Good formability/bending/ roll forming/good color fastness	
INTERIOR	Food safe	Rigid PVC film coating	150 µm	RC 4	not suitable for exterior use	Excellent abrasion resistance/bending/roll forming/white shade Use in food handling area, not UV resistant	

Other coatings (e.g. 25 µm PVDF) available on request.

BRUCHAPaneel[®] Color group

EXAMPLES FOR COLOR CLASSIFICATION

Color shade	Color group	BV	°F	°C	RAL	RAL Color shade g		BV	۴F	°C
Cream white		84	127.4	53	2002	Blood orange		37	152.6	67
Gray white		83	129.2	54	3000*	Fire red		31	158.0	70
Pure white		90	125.6	52	3002	Carmine red		28	159.8	71
Pearl white		85	129.2	54	3004	Purple red		20	168.8	76
Light ivory	I	82	129.2	54	3009*	Oxide red		28	159.8	71
Zinc yellow		80	129.2	54	5002	Ultramarine blue		20	168.8	76
Sulfur yellow		78	131.0	55	5007	Brilliant blue		33	156.2	69
Light gray		75	131.0	55	5009	Azure blue		28	159.8	71
					5010*	Gentian blue		22	167.0	75
Color shade	Color	BV	°F	°C	5013	5013 Cobalt blue		15	176	80
Beige	group	68	134.6	57	6001	Emerald green		32	158.0	70
-					6002	Leaf green		29	159.8	71
-					6003	Olive green	ш	28	159.8	71
-				-	6005*	Moss green		21	168.8	76
					6008	Brown-green		16	174.2	79
-		-			6010	Grass green		37	152.6	67
					7013	Brown-gray		16	174.2	79
					7015	Slate gray		28	159.8	71
					7016*	Anthracite gray		21	168.8	76
	П				8004*	Copper brown		33	156.2	69
					8007	Fawn brown		27	161.6	72
					8011*	Nut brown		22	167.0	75
5					8014*	Sepia brown		19	170.6	77
					8016	Mahogany brown		18	172.4	78
					8025	Pale brown		34	154.4	68
					9005	Deep black		13	201.2	95
	Cream white Gray white Pure white Pearl white Light ivory Zinc yellow Sulfur yellow Light gray	groupCream whiteGray whitePure whitePearl whiteLight ivoryLight ivorySulfur yellowSulfur yellowLight grayColor shadeBeigeSand yellowOlive yellowOchre yellowQuice yellowPastel orangePure orangeLight blueLight bluePale greenSilver grayOlive gray	GroupgroupCream white84Gray white83Pure white90Pearl white85Light ivory1Sulfur yellow78Sulfur yellow75Color shadeColor groupBeige68Sand yellow67Olive yellow57Olive yellow53Ochre yellow51Pastel orange43Light blue43Reseda green55Silver gray55Silver gray55Olive gray55	GroupBigCream white84127.4Gray white83129.2Pure white85129.2Light ivory82129.2Zinc yellow80129.2Sulfur yellow78131.0Light gray75131.0Beige68134.6Sand yellow67134.6Ohre yellow57138.2Ohre yellow57138.2Ohre yellow57138.2Yellow-orange40149.0Pure orange43147.2Iight blue143Yellow-green55140.0Silver gray52141.8Olive gray55140.0Silver gray52141.8Olive gray55140.0	groupeeCream white84127.453Gray 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RAL	Color shade	Color group	BV	°F	°C
1001	Beige		68	134.6	57
1002	Sand yellow		67	134.6	57
1007	Chrome yellow		57	138.2	59
1020	Olive yellow		53	141.8	61
1024	Ochre yellow		57	138.2	59
2000	Yellow-orange		51	141.8	61
2001	Red-orange		40	149.0	65
2003	Pastel orange		55	140.0	60
2005	Pure orange		43	147.2	64
5012	Light blue	Ш	43	147.2	64
5011*	Reseda green		43	147.2	64
5018	Yellow-green		50	143.6	62
5021	Pale green		55	140.0	60
7001	Silver gray		52	141.8	61
7002	Olive gray		44	147.2	64
7032	Pebble gray		67	134.6	57
7037	Dust gray		45	145.4	63
7038*	Agate gray		67	134.6	57
3003	Orange brown		40	149.0	65
9006*	White aluminum		66	134.6	57
9007*	Gray aluminum		50	143.6	62



*BRUCHA color range

Classification by color groups, brightness values (BV) in % and max. surface temperature (°F/°C in direct sunlight)

BRUCHAPaneel[®] Profile selection

Individual appearance of each facade due to extensive profile selection.





PANEL DESIGN:

Permitted degrees of unevenness with smooth panel surfaces (profile 2):

Due to the production processes used, it is almost impossible to manufacture perfectly smooth surfaces of proflie 2 in the standard design.



BRUCHAPaneel[®] Profile selection

Deviation limit in line with EN 14509

PROFILE 1 ^{2" (50mm)} ^{2" (50mm)} ³											
DP	WP	FP-P	DP-F	WP-F	FP-F	WP-A					
—	Exterior	Exterior	—	Exterior	Exterior	Exterior					
Interior	Interior	Interior	Interior	Interior	Interior	—					

	2mm 												
PROFILE 2													
DP	WP	FP-P	DP-F	WP-F	FP-F	WP-A							
_	Exterior*	Exterior*		Exterior*	Exterior*	Exterior*							
Interior*	Interior*	Interior*	Interior*	Interior*	Interior*								

4-13/16" (122mm)												
PROFILE 3												
DP	WP FP-P		DP-F	WP-F	FP-F	WP-A						
_	Exterior*	Exterior*	—	Exterior*	Exterior*	Exterior*						
Interior*	Interior*	Interior*	Interior*	Interior*	Interior*							

1	9/16" 1-3/	1-3/1	<u>16"</u> ∣	.9171		30	30	_
	PROFI	LE 4		Ť				
	DP	WP	FP-P	DP-F	WP-F	FP-F	WP-A	
	_	Exterior	Exterior	_	Exterior	Exterior	Exterior	
		—	—	—	—	—		
1	1-1/4" (31)	2-3/8"	(61mm)	2-3/8" (61mm) ►			
l	PROFI	LE 5		1				
	DP	WP	FP-P	DP-F	WP-F	FP-F	WP-A	

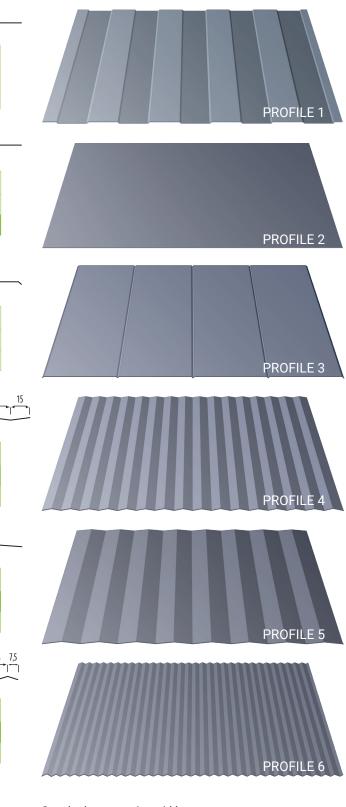
DP	WP	FP-P	DP-F	WP-F	FP-F	WP-A
_	Exterior	Exterior	—	Exterior	Exterior	Exterior

5/16" 9/16" 9 I I I I I PROFI			\sim	~~~		15mm 15 15 ⊷ı	
DP	WP	FP-P	DP-F	WP-F	FP-F	WP-A	
_	Exterior	Exterior	_	Exterior	Exterior	Exterior	
_	—	—	—	—	—	—	
KEY:	E	ANDARD Exterior	Ext	REQUEST erior* erior*	NOT P 	OSSIBLE	

During production, the BRUCHAPaneel panels undergo continuous checks by our quality assurance team to ensure adherence to the permitted tolerances in accordance with IFBS. However, due to optical conditions (light reflections), even a slight, visually-detectable unevenness on the panel surface may be seen as a problem, particularly with dark-colored facades. Good results can be obtained by avoiding profile 2 (smooth).

Ideally, use profiles 4, 5 or 6, as these also present a smooth appearance from a distance (please refer to the installation guidelines at www.brucha.com).

Symbol representation Panel cut-out - construction width not fully shown.

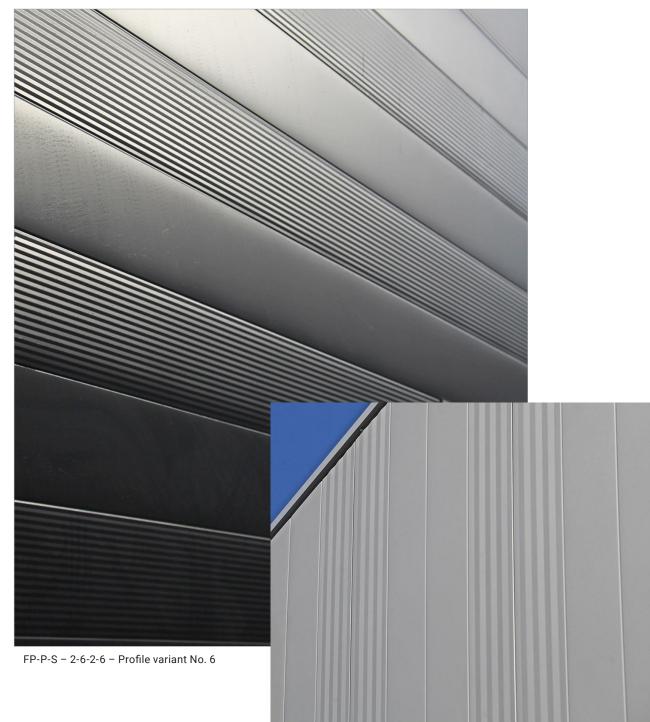


Standard construction width: FP-P, FP-P-S, DP, DP-F: 1000 mm WP, WP-F, FP, FP-F: 1100 mm Special width on request

BRUCHAPaneel[®] Premium SELECT - FP-P-S Profile range

19 different profile combination options

Create your own unique panel in the panel configurator, including color selection.



FP-P-S - 5-2-2-5 - Profile variant No. 10

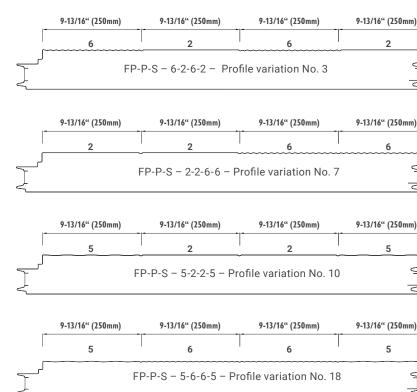
BRUCHAPaneel[®] Premium SELECT - FP-P-S

Profile selection



VARIATIONS	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19
Profile pair 2 2 and 6						2 and 5				5 and 6									
right	2	2	2	6	2	6	6	2	2	5	2	5	5	5	5	6	6	5	6
PANEL	2	2	6	2	6	2	6	2	5	2	5	2	5	5	6	5	5	6	6
orientation	2	6	2	2	6	6	2	5	2	2	5	5	2	6	5	5	6	6	5
left	2	6	6	6	2	2	2	5	5	5	2	2	2	6	6	6	5	5	5

Example sketches:



Exterior PROFILE combination options



FP-P-S - 2-5-2-5 - Profile variant No. 9



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Panels that Connect

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